

Monday, April 02, 2012 10:00:12 AM

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Identify and pack for shipping as per PPP D206-559-031 and
DSI9430Location: _____ PPP Rev: _____

12/1/2 5/1 1/2

Work Order ID 82514

82514

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Item ID: D206-559-031

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Wearplate

Start Date: 4/2/2012 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 4/2/2012 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MLJ 12/04/02

12-04-2

Picklist Print

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Work Order ID: 82514

Parent Item: D206-559-031

Parent Item Name: Wearplate

Start Date: 4/2/2012

Required Date: 4/2/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM
DSI9527 EC verified by:DD

IPP Rev B 10.10.04 per

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A Bolt		Purchased	No				Each	498.0000		8			

Location	Loc Qty	Loc Code
ST358	16	
116419	16	
116704	0	
ST359	482	
112314	0	
118983	82	8
121011	200	
121068	200	

AN4-20A Bolt		Purchased	No				Each	502.0000		8			
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Location	Loc Qty	Loc Code
GA	50	
116419	50	
ST359	452	
117514	51	
118983	1	1
119127	200	3
121060	200	

D3860-041 Wearplate		Manufactured	No				Each	2.0000		2			
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Location	Loc Qty	Loc Code
ST500	2	
45733	2	2

Picklist Print

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Work Order ID: 82514

Parent Item: D206-559-031

Parent Item Name: Wearplate

Start Date: 4/2/2012

Required Date: 4/2/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

4,402.0000

8

Nut

Location

Loc Qty

Loc Code

ST300

4402

119017

4

119075

2398

121011

2000

NAS1149D0463J

Purchased

No

Each

1,382.0000

8

Washer

Location

Loc Qty

Loc Code

ST297

1222

121011

1222

ST298

160

116805

0

118384

15

119097

145

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Shop Packet Print

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP